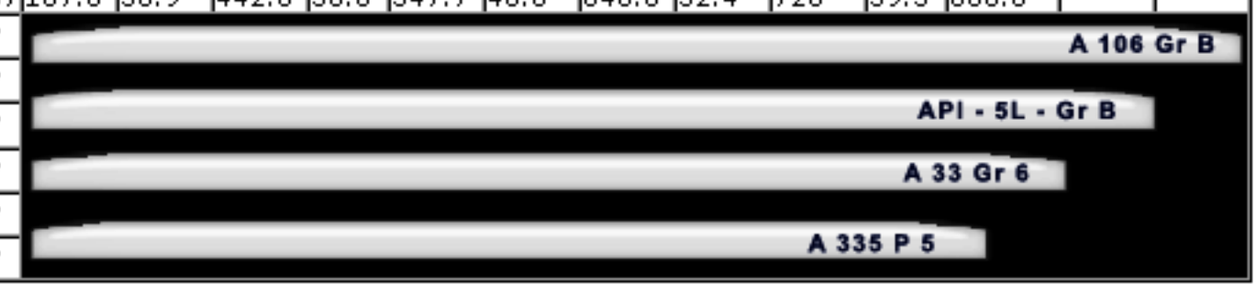
ANSI B36.10 CARBON STEEL / ALLOY STEEL / SEAMLESS PIPE WEIGHT PERKG/MTR
ASTM PIPE SCHEDULE - WALL = WALL THICKNESS MILLIMETERE - WT = WEIGHTS IN Kg./Mtr.

Nominal Pipe Size		O/D	Schedule 10		Schedule 20		Schedule 30		Schedule STD		Schedule 40		Schedule 60		Schedule Extra Strong (XS)		Schedule 80		Schedule 100		Schedule 120		Schedule 140		Schedule 160		Schedule Double Extra Strong	
mm	inch	mm	mm	Kg/m	mm	Kg/m	mm	Kg/m	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.
3	1/8	10.3							1.73	0.37	1.73	0.37			2.41	0.47	2.41	0.47										
6	1/4	13.7							2.24	0.63	2.24	0.63			3.02	0.80	3.02	0.08										
10	3/8	17.1							2.31	0.84	2.31	0.84			3.20	1.10	3.20	1.10										
15	1/2	21.3							2.77	1.27	2.77	1.27			3.73	1.62	3.73	1.62							4.78	1.95	7.5	2.55
20	3/4	26.7							2.87	1.69	2.87	1.69			3.91	2.20	3.91	2.20							5.6	2.90	7.82	3.64
25	1	33.4							3.38	2.50	3.38	2.50			4.55	3.24	4.55	3.24							6.4	4.24	9.1	5.45
32	1 1/4	42.2							3.56	3.39	3.56	3.39			4.55	3.24	4.55	3.24							6.4	4.24	9.1	5.45
40	1 1/2	48.3							3.68	4.05	3.68	4.05			5.08	5.41	5.08	5.41							7.14	7.25	10.2	9.56
50	2	60.3							3.9	5.44	3.9	5.44			5.5	7.48	5.5	7.48							8.7	11.11	11.1	13.4
65	2 1/2	73.0							5.16	8.63	5.16	8.63			7.0	11.41	7.0	11.41							9.5	14.92	14.0	20.4
80	3	88.9							5.5	11.3	5.5	11.3			11.13	21.35	15.24	27.7							9.5	14.92	14.0	20.4
90	3 1/2	101.6							5.74	13.57	5.74	13.57			8.08	18.63	8.08	18.63									16.2	34.1
100	4	114.3							6.02	16.07	6.02	16.07			8.56	22.3	8.56	22.3		11.13	11.13	28.32			13.5	33.5	17.12	41.03
125	5	141.3							6.55	21.77	6.55	21.77			9.53	30.9	9.53	30.9		12.7	12.7	40.2			15.9	49.11	19.0	57.4
150	6	168.3							7.11	28.26	7.11	28.26			10.97	42.5	10.9	42.5		14.3	14.3	54.2			18.3	67.5	21.95	79.22
200	8	219.1			6.35	33.3	7.0	36.8	8.2	42.5	8.2	42.5	10.3	53.1	12.7	64.6	12.7	64.5	15.1	75.92	18.3	90.4	20.6	100.9	23.0	111.27	22.23	108.0
250	10	273.0			6.35	41.7	7.8	51.3	9.27	60.3	9.27	60.3	12.7	81.5	12.7	81.5	15.1	96.0	18.3	114.7	21.44	133.0	25.4	155	28.6	172.3	25.4	155.0
300	12	323.8			6.35	49.7	8.4	65.2	9.53	73.8	10.3	79.7	14.3	109.0	12.7	97.4	17.4	132.0	21.4	160.0	25.4	187.0	28.6	208	33.3	238.7	25.4	187.0
350	14	355.6	6.35	54.6	7.92	68.1	9.53	81.3	9.53	81.3	11.13	94.6	15.1	126.4	12.7	107.0	19.0	158.0	23.8	195.0	27.8	224.0	31.8	253.5	36.7	281.0		
400	16	406.4	6.35	62.6	7.92	77.9	9.5	93.3	9.53	93.3	12.7	123.0	16.7	160.0	12.7	123.0	21.44	203.0	26.2	245.0	30.9	286.0	36.53	333	40.5	366.0		
450	18	457.2	6.35	70.5	7.92	87.7	11.1	122.0	9.53	105.0	14.3	156.0	19.0	160.0	12.7	123.0	21.44	203.0	26.2	245.0	30.9	286.0	36.53	333	40.5	366.0		
500	20	508.0	6.35	78.5	9.53	117.2	12.7	155.1	9.53	117.2	15.1	183.0	20.6	248.0	12.7	155.1	26.2	311.0	32.5	381.0	38.1	441.0	44.4	508	50.0	564.0		
550	22	558.8	6.35	86.4	9.53	129.0	12.7	171.0	9.53	129.0			22.2	294.0	12.7	171.0	28.6	373.0	34.0	451.0	41.3	526.0	47.6	600	54.0	672.0		
600	24	610.0	6.35	94.5	9.53	141.0	14.3	210.0	9.53	141.0	17.4	255.0	24.5	355.0	12.87	187.0	30.9	442.0	38.8	547.7	46.0	640.0	52.4	720	59.5	808.0		
650	26	660.4	7.92	127.0	12.7	203.0			9.53	153.0				202	12.7													
700	28	711.0	7.92	137.4	12.7	218.0	15.8	292.0	9.53	165.0				218	12.7													
750	30	762.0	7.92	147.0	12.7	234.6	15.8	292.6	9.53	176.0				234	12.7													
800	32	812.8	7.92	157.0	12.7	250.6	15.8	312.5	9.53	188.2				251	12.7													
850	34	863.6	7.92	167.0	12.7	282.4	15.8	351.7	9.53	200.0	17.5	364.9		266	12.7													
900	36	914.4	7.92	176.6	12.7	282.4	15.8	352.2	9.53	212.0	19.1	420.4		282	12.7